THE IMERYS
DOUBLE HP20
CLAY ROOF TILE
LARGE FORMAT INTERLOCKING CLAY TILES

Uniclass

L5211

Cl/SfB

(47) Ng2



# THE IMERYS DOUBLE HP20 CLAY TILE

#### COMBINING SMALL FORMAT AESTHETICS WITH LARGE FORMAT ECONOMY



The result of imaginative product design and state-of-the-art technology, the IMERYS Double HP20 combines the appealing aesthetics of a small format tile with the economy and ease of installation of a large format model.

High visual appeal is ensured by the presence of a discretely tapered leading edge and water tightness is assured on roof pitches as low as 17.5° thanks to high performance double interlocks.

## **FEATURES**

A large, flat clay tile, the Double HP20 has a thin, tapered leading edge. It is laid broken bonded and is supported by a comprehensive range of matching fittings and accessories.

With an impressive coverage of only 9.5 tiles per  $m^2$ , the Double HP20 combines a variable gauge with a choice of nailing positions to deliver an outstanding tile with real speed and economy of installation.

## **COLOURS**







Vallée de Chevreuse (026)







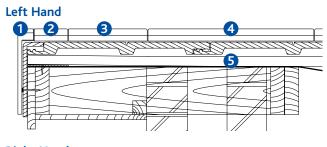
Terre de Beauce (099)

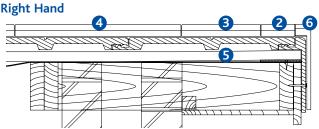
To overcome any minor shade variation inherent in the firing of natural materials we recommend that you mix the products on site. The colours shown here are colour reproductions and are shown as a guide. Product samples are available on request.

## **TECHNICAL DATA**

The Double HP20	
Quantity per pallet	240 tiles
Coverage	9.5 per m² @ 250mm gauge
Nominal variable gauge	225-250mm
Overall length	330mm
Overall width	460mm
Working width	418mm
Minimum headlap	80mm
Unit weight	4.3kg
Weight per m²	41kg @ 9.5 m²
Minimum roof pitch	17.5°
Batten coverage m <sup>2</sup>	4.00 l/m @ 250mm
Batten sizes	38 x 25mm rafter centres 450mm
	50 x 25mm rafter centres 600mm
Nail size	50 x 3.35mm

## **DOUBLE HP20 DRY VERGE SECTIONS**





- 1 Ref 209.42 Independent Cloaked Verge Tile (Left)
- 2 Ref 209.02 Quarter Tile
- 3 Ref 209.01 Half Tile
- 4 Ref 209.00 Double HP20 Tile 5 25x50mm Treated Softwood Batten
- 6 Ref 209.41 Independent Cloaked Verge Tile (Right)

# **IMERYS DOUBLE HP20 ACCESSORIES AND FITTINGS**

#### AN EXTENSIVE RANGE OF ACCESSORIES COVERING ALL ROOFING NEEDS

#### **Complementary Accessories**



Ref 209.01 Half Tile



Ref 209.02 Ouarter Tile



Ref 209.20 Ventilating Tile



Ref 209.30 Pipe Collar Tile



Pipe Terminal (for use with 209.30)



Ref 1000 Cowl for Pipe Collar Tile



Ref 1001/1003 Lanterns

#### Verge Accessories



Ref 209.42/209.41 Independent Verge Tile (Left)/(Right)



Ref 724 Monoridge



Ref 716 Ornamental Interlocking Ridge, 400mm Cover



Ref 717 Half Round Interlocking Ridge, 400mm Cover



Ridge & Hip Accessories

Ref 824 Ref 758
Ornamental Gothic Hip,
Interlocking Hip End 400mm Cover



Ref 863 Gothic Hip Foot, 400mm Cover

Ridge & Hip Accessories



Ref 869 Half Round Interlocking Finishing Ridge



Ref 718 Half Round Noninterlocking Ridge



Ref 710 Angular Ridge



Ref 859 Angular Hip Foot



Ref 807 Half Round Ridge End Piece



Ref 809 Ornamental Ridge End Piece



Ref 801 Angular Ridge End Piece

#### Ridge & Hip Accessories



Ref 805 Right Hand Mono Ridge End Piece



Ref 806 Left Hand Mono Ridge End Piece



Ref 901/906 Four Way Junctions



Ref 902/903/908 Three Way Junctions



Ref 983 Slender Finial



Ref 984 Pine Cone Finial

#### **PV Modules**



The unique combination of IMERYS natural clay roof tiles and Integrated PV System is backed by an industry-leading IMERYS product guarantee covering tile durability, anti-corrosion of the aluminium frames, watertightness and PV Performance. This unique guarantee from Europe's leading clay rooftile manufacturer offers future peace of mind for a variety of projects.

APPROVED PRODUCT



## **IMERYS DOUBLE HP20 DRY FIX AND VENTILATION**

## FASTER, CLEANER, MORE EFFECTIVE SOLUTIONS FOR ALL ROOFS



## **TILE FIXING**

BS5534:2014 +A1:2015 states that all interlocking tiles **must** be mechanically fixed. IMERYS Roof Tiles can provide, free of charge, windload calculations and fixing recommendations in accordance with UK Standards.











Tile Clip CRV04

Eave Clip CRP06

Verge Clip CR103

CR107 Hip Clip A versatile clip that allows small roof tile cuts to be mechanically fixed in accordance with BS 5534: 2014 code of practice for slating and tiling.

# DRY FIX FOR INTERLOCKING AND NON INTERLOCKING RIDGE/HIPS

Dry Vent ridge and hip systems are available. The NHBC now require that all ridges and hips are mechanically fixed even if a mortar bedded finish is chosen.

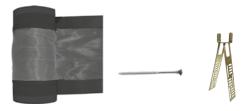
#### **Interlocking Kit Contents**

- Ventilated ridge/hip roll (6m x 300mm)
- 100mm Fixing screws Truss batten fixing straps

#### **Non-Interlocking Kit Contents**

- Ventilated ridge/hip roll (6m x 300mm)
- Universal ridge union 100mm Fixing screws
- Self sealing clamping plate
   Truss batten fixing straps

#### Interlocking Kit Contents



Non-Interlocking Kit Contents



## **VENTILATION OPTIONS**

Roof Ventilation should comply with building regulations and the control of condensation on buildings outlined in BS5250:2011 and Approved Document C2:2004 (amended 2010).

The level of ventilation depends firstly on the roof design, cold or warm roof construction, the type of membrane being used vapour permeable/breathable or impermeable underlays, roof pitches above or below 35° or roof spans that exceed 10 metres. As a guide for most situations ventilation should be introduced at eaves or low level of 10,000 or 25,000 mm²/m and 5,000mm²/m at ridge or high level.

Spacing centres to achieve ventilation area of 5,000mm²/m: 2.0 metres or 1.0 metre centres for 10,000mm²/m. Minimum pitch for Low Line Tile Vent: 22.5° Most dry vent ridge systems are designed to provide the required amount of ventilation at high level. If a dry vent ridge system is used tile vents would not be required.



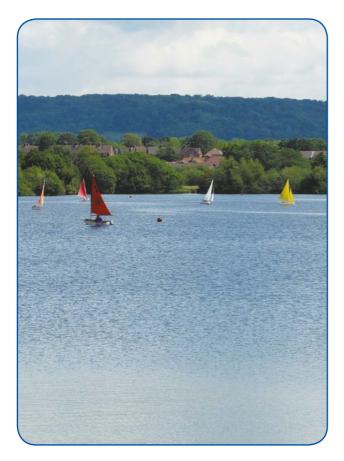
Tile Vent
Capacity 10,000mm<sup>2</sup>
Guaranteed down to
22.5° roof pitch



Cowled Tile Vent Capacity 10,000mm<sup>2</sup> Guaranteed down to 17.5° roof pitch

# **IMERYS ENVIRONMENTAL STATEMENT**

#### **OUR COMMITMENT TO SUSTAINABLE DEVELOPMENT**



IMERYS has a corporate policy for sustainable development, making environmental and social implementation a key component of the group's performance. Strict standards are in place for its manufacturing units in terms of emission, water and waste management.

IMERYS ensure responsible environmental management of our quarries, restoration of the landscape, creating valuable wildlife habitats, thus increasing the ecological value, as well as recreation of heathland areas including forestry, replanting with the regeneration of farm land and new leisure areas. IMERYS intends to help improve living conditions in its activities; neighbouring communities working directly with local populations, site managers take action in line with local needs and in partnership with authorities and organisations. Products from the IMERYS range have excellent environmental credentials and can achieve an A+ rating in the Building Research Establishment's (BRE) Green Guide to Specification and BES 6001 Responsible Sourcing. This combination with our BS EN 14001 Environmental Management Systems ensure IMERYS products achieve a low carbon footprint to meet the requirements of Code 4 and beyond of the Code for Sustainable Homes.





## **30 YEAR GUARANTEE**

IMERYS Roof Tiles are covered by a comprehensive 30 year guarantee of durability provided that they have been installed in compliance with BS5534:+A1:2015, BS6399 Part 2:1997 and BS8000-6: 2013 Workmanship on Building Sites. All tiles should be selected from three pallets to ensure a good colour mix. The fixing of roof tiles should comply with wind loads appropriate to the site location and roof design.

# THE IMERYS DOUBLE HP20 CLAY TILE

### IDEAL FOR NEW BUILDINGS AND REFURBISHMENT PROJECTS



































\* IMERYS roof tiles have excellent environmental credentials and can achieve an A+ Rating in the Building Research Establishment's (BRE) Green Guide to Specification

## **NATIONAL BUILDING SPECIFICATION CLAUSES (NBS)**

All essential clauses for IMERYS roof specifications are available, detailing all work items in section H65 'Single lap roof tiling' and H60 'Plain roof tiling'. IMERYS provide detailed fixing advice for the nailing and clipping of all our roof tiles on submission of your project drawings, including site plan and roof elevations in PDF format.



#### **Local Stockist**

**Imerys Roof Tiles** Imerys Toiture - Site Industriel De Quincieux - ZI - BP47 - 69650 Quincieux - France Tel: 0161 928 4572 Fax: 0161 929 8513

Email: enquiries.rooftiles@imerys.com

www.imerys-rooftiles.com